

In re Patent Application of:

ROBERT M. HERRIN

Serial No. **10/721,962**

Filing Date: **11/25/2003**

In the Specification:

Please amend Paragraph **0029** as follows:

[0029] With continued reference to FIG. 3, a forming rail **114** is positioned downstream the first position **106** for receiving the blank **200** and folding peripheral portions **204** thereof, wherein a proximal portion **116** of the forming rail partially folds the peripheral portions **204** of the blank and a distal portion **118** of the forming rail secures the blank as a partially formed tray **206**, illustrated with reference to FIGS. 4 and 5, to be further detailed later in this section. With continued reference to FIG. 4, a first folding arm **120** is pivotally carried by the frame **112** and positioned for biasing against an extended portion **208** of the partially formed tray **206** for a folding thereof, the first folding arm **120** being positioned proximate and downstream the distal portion **118** of the forming rail **114**, as illustrated with reference again to FIG. 3. A compression plate **122** is pivotally carried by the frame **112** and in a spaced relation to the partially formed tray **206**. A fixed plate **124** is carried in a spaced relation to the compression plate **122** to form a passage **126**, to be further detailed later in this section. A second folding arm **128** is carried by the frame **112** and positioned for pivoting and biasing against the extended portion **208** of the partially formed tray **206** for folding the extended portion through the passage **126**.

Please amend Paragraph **0038** as follows:

[0038] With the partially formed tray **206** secured in the second position **108**, as illustrated with reference again to FIG. 4, by way of example, the platen **102** is retracted and the folding of the top wall portions **232** and the outside corner support members **238** commence. With reference again to FIG. 2, and to FIGS. 10 and 11, the first

In re Patent Application of:

ROBERT M. HERRIN

Serial No. **10/721,962**

Filing Date: **11/25/2003**

folding arm **120** is operable for folding the top wall portion **232** about the fifth fold line **236** to a position generally parallel to the bottom panel **210**. The side fold portion **246** is partially folded about the sixth fold line **240** by passing through the passage **126** formed by the spaced ~~compressed~~ compression plate **122** and the fixed plate **124**. As earlier described, the compression plates **122** are moveable for biasing against each of the side fold portions **246**. A squared inside corner is illustrated by way of example in FIG. 10, wherein a squared corner platen **103** would be employed.